

Uncoated Part #	(.01400455)				
.0140 RR62307 .0150 RR62308 .0155 RR62309 .0165 RR62310 .0170 RR62311 .0175 RR62312 .0185 RR62313 .0190 RR62314 .0195 RR62315 .0205 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0340 RR62334 .0345 RR62335 .0365 RR62335 .0365 RR62336 .0365 RR62339 .0375 RR62338 .0385 RR62339 .0395 RR62339 .0395 RR62339 .0395 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62345 .0440 RR62345 .0440 RR62344 .0440 RR62344 .0440 RR62344		Uncoated			
.0150 RR62308 .0155 RR62309 .0165 RR62310 .0170 RR62311 .0175 RR62312 .0185 RR62313 .0190 RR62314 .0195 RR62315 .0205 RR62316 .0215 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62330 .0315 RR62331 .0325 RR62332 .0305 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62339 .0395 RR62339 .0395 RR62339 .0395 RR62339 .0395 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62344 .0440 RR62345 .0450 RR62347	Size	Part #			
.0155 RR62309 .0165 RR62310 .0170 RR62311 .0175 RR62312 .0185 RR62313 .0190 RR62314 .0195 RR62315 .0205 RR62316 .0215 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0335 RR62332 .0335 RR62332 .0335 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62341 .0405 RR62341 .0415 RR62342 .0425 RR62345 .0435 RR62346 .0440 RR62345 .0440 RR62345 .0440 RR62345 .0445 RR62346	.0140	RR62307			
.0165 RR62310 .0170 RR62311 .0175 RR62312 .0185 RR62313 .0190 RR62314 .0195 RR62315 .0205 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62325 .0285 RR62325 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0306 RR62331 .0325 RR62332 .0335 RR62332 .0335 RR62331 .0325 RR62332 .0335 RR62332 .0335 RR62331 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62345 .0440 RR62345 .0450 RR62346	.0150				
.0170 RR62311 .0175 RR62312 .0185 RR62313 .0190 RR62314 .0195 RR62315 .0205 RR62316 .0215 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0340 RR62337 .0355 RR62336 .0365 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62341 .0405 RR62342 .0405 RR62342 .0415 RR62345 .0425 RR62345 .0440 RR62345 .0440 RR62345 .0440 RR62345 .0445 RR62346	.0155	RR62309			
.0175 RR62312 .0185 RR62313 .0190 RR62314 .0195 RR62315 .0205 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62325 .0290 RR62327 .0295 RR62328 .0300 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0340 RR62334 .0345 RR62335 .0340 RR62334 .0345 RR62336 .0365 RR62337 .0375 RR62336 .0365 RR62339 .0375 RR62339 .0385 RR62339 .0395 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62343 .0440 RR62344 .0440 RR62345 .0440 RR62346	.0165	RR62310			
.0185 RR62313 .0190 RR62314 .0195 RR62315 .0205 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0340 RR62334 .0345 RR62336 .0365 RR62336 .0365 RR62339 .0375 RR62339 .0385 RR62339 .0385 RR62339 .0395 RR62341 .0405 RR62341 .0415 RR62342 .0425 RR62345 .0440 RR62345 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0170	RR62311			
.0190 RR62314 .0195 RR62315 .0205 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0340 RR62334 .0345 RR62335 .0340 RR62334 .0345 RR62336 .0365 RR62336 .0365 RR62339 .0365 RR62339 .0375 RR62339 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0175	RR62312			
.0195 RR62315 .0205 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0335 RR62332 .0340 RR62334 .0345 RR62335 .0340 RR62334 .0345 RR62336 .0365 RR62336 .0365 RR62336 .0365 RR62339 .0365 RR62339 .0395 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62345 .0440 RR62346 .0440 RR62346 .0440 RR62346	.0185	RR62313			
.0205 RR62316 .0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0335 RR62332 .0340 RR62334 .0345 RR62335 .0340 RR62334 .0345 RR62336 .0365 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62345 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0190	RR62314			
.0215 RR62317 .0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0340 RR62334 .0345 RR62336 .0365 RR62337 .0375 RR62337 .0375 RR62339 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62345 .0440 RR62346 .0440 RR62346 .0440 RR62346	.0195				
.0220 RR62318 .0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62343 .0440 RR62345 .0440 RR62346 .0440 RR62346 .0440 RR62346	.0205	RR62316			
.0230 RR62319 .0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62325 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62345 .0440 RR62346 .0440 RR62346 .0440 RR62346	.0215	RR62317			
.0235 RR62320 .0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62325 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62331 .0325 RR62332 .0335 RR62334 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62342 .0440 RR62345 .0440 RR62346 .0440 RR62346 .0440 RR62346	.0220	RR62318			
.0245 RR62321 .0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0335 RR62334 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0440 RR62345 .0440 RR62346 .0440 RR62346 .0440 RR62346	.0230	RR62319			
.0255 RR62322 .0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62344 .0440 RR62345 .0440 RR62346 .0440 RR62346 .0440 RR62346	.0235	RR62320			
.0265 RR62323 .0270 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62343 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0245	RR62321			
.0270 RR62324 .0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62343 .0435 RR62346 .0440 RR62346 .0440 RR62346	.0255	RR62322			
.0275 RR62325 .0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62336 .0385 RR62339 .0395 RR62340 .0405 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62343 .0440 RR62345 .0440 RR62346 .0440 RR62346 .0440 RR62346	.0265	RR62323			
.0285 RR62326 .0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0270	RR62324			
.0290 RR62327 .0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62342 .0425 RR62344 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0275	RR62325			
.0295 RR62328 .0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62332 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62343 .0440 RR62345 .0440 RR62345 .0440 RR62346 .0440 RR62347	.0285	RR62326			
.0300 RR62329 .0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0290	RR62327			
.0305 RR62330 .0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0295	RR62328			
.0315 RR62331 .0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0300	RR62329			
.0325 RR62332 .0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0440 RR62346 .0440 RR62346	.0305				
.0335 RR62333 .0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62342 .0435 RR62344 .0440 RR62345 .0445 RR62346 .0450 RR62347	.0315	RR62331			
.0340 RR62334 .0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346 .0450 RR62347	.0325	RR62332			
.0345 RR62335 .0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346 .0450 RR62347	.0335	RR62333			
.0355 RR62336 .0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346	.0340	RR62334			
.0365 RR62337 .0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346	.0345	RR62335			
.0375 RR62338 .0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346	.0355	RR62336			
.0385 RR62339 .0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346 .0450 RR62347	.0365	RR62337			
.0395 RR62340 .0405 RR62341 .0415 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346 .0450 RR62347	.0375	RR62338			
.0405 RR62341 .0415 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346 .0450 RR62347	.0385	RR62339			
.0415 RR62342 .0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346 .0450 RR62347	.0395	RR62340			
.0425 RR62343 .0435 RR62344 .0440 RR62345 .0445 RR62346 .0450 RR62347	.0405	RR62341			
.0435 RR62344 .0440 RR62345 .0445 RR62346 .0450 RR62347	.0415	RR62342			
.0440 RR62345 .0445 RR62346 .0450 RR62347	.0425	RR62343			
.0445 RR62346 .0450 RR62347	.0435	RR62344			
.0450 RR62347	.0440	RR62345			
	.0445				
	.0450				
.0455 <u>RR62348</u>	.0455	RR62348			

HSS, Precision Ground Chucking Reamers (.0460-.0705)

-	Uncoated		
Size	Part #		
.0460	RR62349		
.0470	RR62350		
.0475	RR62351		
.0480	RR62352		
.0485	RR62353		
.0490	RR62354		
.0495	RR62355		
.0500	RR62356		
.0505	RR62357		
.0510	RR62358		
.0515	RR62359		
.0525	RR62360		
.0530	RR62361		
.0535	RR62362		
.0540	RR62363		
.0545	RR62364		
.0555	RR62365		
.0560	RR62366		
.0565	RR62367		
.0570	RR62368		
.0575	RR62369		
.0580	RR62370		
.0585	RR62371		
.0590	RR62372		
.0600	RR62373		
.0605	RR62374		
.0610	RR62375		
.0615	RR62376		
.0620	RR62377		
.0630	RR62378		
.0640	RR62379		
.0645	RR62380		
.0650	RR62381		
.0655	RR62382		
.0660	RR62383		
.0665	RR62384		
.0675	RR62385		
.0680	RR62386		
.0685	RR62387		
.0690	RR62388		
.0695	RR62389		
.0705	RR62390		

HSS, Precision Ground Chucking Reamers (.0710-.0955)

Size	Uncoated Part #		
.0710	RR62391		
.0715	RR62392		
.0720	RR62393		
.0725	RR62394		
.0735	RR62395		
.0740	RR62396		
.0745	RR62397		
.0750	RR62398		
.0755	RR62399		
.0765	RR62400		
.0770	RR62401		
.0775	RR62402		
.0780	RR62403		
.0790	RR62404		
.0795	RR62405		
.0800	RR62406		
.0805	RR62407		
.0815	RR62408		
.0825	RR62409		
.0830	RR62410		
.0835	RR62411		
.0840	RR62412		
.0845	RR62413		
.0850	RR62414		
.0855	RR62415		
.0865	RR62416		
.0870	RR62417		
.0875	RR62418		
.0880	RR62419		
.0885	RR62420		
.0895	RR62421		
.0900	RR62422		
.0905	RR62423		
.0910	RR62424		
.0915	RR62425		
.0920	RR62426		
.0925	RR62427		
.0930	RR62428		
.0940	RR62429		
.0945	RR62430		
.0950	RR62431		
.0955	RR62432		

Through 1/2" ø	Above 1/2" to 5/8"	Above 5/8" to 1 1/2"	Above 1 1/2" to 2"
+.00020000	+.00030000	+.0001. +.0004	+.0002. +.0006

