



HSS, Precision Ground Chuckling Reamers (.0140-.0455)

Size	Uncoated Part #
.0140	RR62307
.0150	RR62308
.0155	RR62309
.0165	RR62310
.0170	RR62311
.0175	RR62312
.0185	RR62313
.0190	RR62314
.0195	RR62315
.0205	RR62316
.0215	RR62317
.0220	RR62318
.0230	RR62319
.0235	RR62320
.0245	RR62321
.0255	RR62322
.0265	RR62323
.0270	RR62324
.0275	RR62325
.0285	RR62326
.0290	RR62327
.0295	RR62328
.0300	RR62329
.0305	RR62330
.0315	RR62331
.0325	RR62332
.0335	RR62333
.0340	RR62334
.0345	RR62335
.0355	RR62336
.0365	RR62337
.0375	RR62338
.0385	RR62339
.0395	RR62340
.0405	RR62341
.0415	RR62342
.0425	RR62343
.0435	RR62344
.0440	RR62345
.0445	RR62346
.0450	RR62347
.0455	RR62348

HSS, Precision Ground Chuckling Reamers (.0460-.0705)

Size	Uncoated Part #
.0460	RR62349
.0470	RR62350
.0475	RR62351
.0480	RR62352
.0485	RR62353
.0490	RR62354
.0495	RR62355
.0500	RR62356
.0505	RR62357
.0510	RR62358
.0515	RR62359
.0525	RR62360
.0530	RR62361
.0535	RR62362
.0540	RR62363
.0545	RR62364
.0555	RR62365
.0560	RR62366
.0565	RR62367
.0570	RR62368
.0575	RR62369
.0580	RR62370
.0585	RR62371
.0590	RR62372
.0600	RR62373
.0605	RR62374
.0610	RR62375
.0615	RR62376
.0620	RR62377
.0630	RR62378
.0640	RR62379
.0645	RR62380
.0650	RR62381
.0655	RR62382
.0660	RR62383
.0665	RR62384
.0675	RR62385
.0680	RR62386
.0685	RR62387
.0690	RR62388
.0695	RR62389
.0705	RR62390

HSS, Precision Ground Chuckling Reamers (.0710-.0955)

Size	Uncoated Part #
.0710	RR62391
.0715	RR62392
.0720	RR62393
.0725	RR62394
.0735	RR62395
.0740	RR62396
.0745	RR62397
.0750	RR62398
.0755	RR62399
.0765	RR62400
.0770	RR62401
.0775	RR62402
.0780	RR62403
.0790	RR62404
.0795	RR62405
.0800	RR62406
.0805	RR62407
.0815	RR62408
.0825	RR62409
.0830	RR62410
.0835	RR62411
.0840	RR62412
.0845	RR62413
.0850	RR62414
.0855	RR62415
.0865	RR62416
.0870	RR62417
.0875	RR62418
.0880	RR62419
.0885	RR62420
.0895	RR62421
.0900	RR62422
.0905	RR62423
.0910	RR62424
.0915	RR62425
.0920	RR62426
.0925	RR62427
.0930	RR62428
.0940	RR62429
.0945	RR62430
.0950	RR62431
.0955	RR62432

Through 1/2" ø +.0002, -.0000	Above 1/2" to 5/8" +.0003, -.0000	Above 5/8" to 1 1/2" +.0001, +.0004	Above 1 1/2" to 2" +.0002, +.0006
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Speeds, feeds & tech info pages 497-498.

